



BMW S1000RR FULL EXHAUST SYSTEM FITTING:

1/Remove belly pan & side fairings

2/Remove standard complete exhaust. Header bolts Torx E16 or 10mm Star Spanner. It helps to remove radiator retaining clips top and bottom, remove support bracket to allow the radiator to pull forward. Bolt used Torx T27.

3/Unclip valve cable from servo motor next to headstock making sure you mark and remember which point it came from, unplug both O2 sensors. **DO NOT TURN BIKE ON WHEN THESE PARTS ARE NOT CONNECTED ELSE IT WILL THROW UP AN ERROR CODE.**

4/ Rear of bike, remove silencer and cables from servo motor beneath seat.

5/Remove all header bolts (Torx E16) and silencer bolts to remove exhaust system.

6/Replace new header pipes making sure the original exhaust gaskets are in place (very thin metal type gaskets), connect O2 sensors and valve cable to servo motor in position it came from. If adding a pcv leave O2 sensors unplugged and use plugs for holes in header pipes.

7/Fit collector 2-1 exit part to the 4 collector pipes using some lubricant/grease to ease fit. You can fit the 4 collector pipes to the header pipes 1st and then fit the 2-1 exit pipe after if you wish, it is a very tight fit and needs lubricant and easing into position.

8/ Check that new O2 sensor plug in link pipe is tight if not used for auto fuelling device. **Ensure you Fit penny washer and lock nut to rear of riders footpeg mounting.**

: BE SURE TO ALIGN 2-1 EXIT PIPE AND END CAN BRACKET TO FRAME BEFORE TIGHTENING BOLTS TO ENSURE NO STRESS IS PUT ONTO BRACKET ON END CAN. USE WASHERS TO SPACE CLAMP OUT FROM BIKE CHASSIS IF NECESSARY TO ENSURE IT IS NOT UNDER ANY STRESS.

9/Fit end can with springs.

10/Start bike and check headers for leaks let warm up and cool down re check all bolts for tightness.

11/Re fit radiator holding clamp and all body panels.

FOR GP2 FITMENT SIMPLY CLAMP GP2 PART TO THE GP3 2-1 PART. USE INSERTS AS DESIRED WITHIN LOWER & UPPER PART OF LINK PIPE FOR HIGHER OR LOWER DB'S

IF YOU ARE ALSO INSTALLING A PCV THEN DO NOT RECONNECT YOUR O2 SENSORS, SIMPLY LEAVE UN PLUGGED OR TAKE OUT AND BLANK THE SENCOR HOLES WITH APPROPRIATE PLUG

BMW HP4 GP1/GP2/R Rear set Bracket Fitment: Remove riders foot peg from rear set, Clamp in vice using wood blocks to protect and remove riders foot peg to enable bracket fitment

